





| | Marine | Wind Er | Rail | Road | Aerospa | Industri | |
|---|--------|---------|------|------|---------|----------|--|
| AIREX® R63 Damage Tolerant Foam (60-140 kg/m³) | ••• | | • | • | | •• | |
| AIREX® R82 High Performance Foam (60-110 kg/m³) | • | | •• | | ••• | ••• | |
| AIREX® T90 Easy Processing Structural FST Foam (110–320 kg/m³) | •• | | ••• | •• | • | •• | |
| AIREX® T92 Easy Processing Structural Foam (105–135 kg/m³) | ••• | ••• | • | ••• | | •• | |
| AIREX® PXc Fiber-Reinforced Structural Foam (150–420 kg/m³) | ••• | | | •• | | •• | |
| AIREX® PXw Fiber-Reinforced Structural Foam Panel (320–420 kg/m³) | ••• | •• | | •• | | •• | |
| AIREX® C52 Industrial Processing Foam (60 kg/m³) | • | •• | • | • | | •• | |
| AIREX® C70 Universally Structural Foam (40-250 kg/m³) | ••• | ••• | •• | •• | | • | |
| AIREX® C71 Elevated Temp. Structural Foam (60-80 kg/m³) | •• | ••• | ••• | • | •• | •• | |
| BALTEK® SB Structural End-Grain Balsa (94–247 kg/m³) | ••• | ••• | ••• | ••• | | •• | |

= suitable

| CHARACTERISTICS | APPLICATIONS | PROCESSING | Contact moulding (hand/ spray) | Vacuum infusion | Adhesive bonding | Pre-preg | Resin injection (RTM, VARTM) | Compression molding (SMC, GMT) | Thermoforming |
|--|---|------------|-----------------------------------|-----------------|------------------|----------|---------------------------------|-----------------------------------|---------------|
| outstanding damage tolerance no crack propagation exceptional thermoformability high fatigue resistance excellent skin adhesion | Sandwich structures subjected to high impact and shock loads | | √ | ✓ | ✓ | | | | ✓ |
| - fulfills the most stringent fire and smoke regulations (FAR, NF, DIN) - excellent temperature performance (high and low); remains ductile at -194° C - high strength to weight ratio - outstanding dielectric properties - good fatigue properties | Sandwich structures with very high requirements regarding FST or service and processing temperatures. Applications requiring radar transparency | | √ | (∨) | √ | √ | | | ✓ |
| - fulfills stringent fire and smoke requirements - excellent fatigue and creep properties - easy processing with all resins and processing technologies - suitable for high service and processing temperatures - high mechanical properties, especially in compression strength and stiffness | Sandwich structures subjected to high static or dynamic loads, high service and processing temperatures, high FST requirements | | √ | √ | √ | √ | √ | √ | ✓ |
| Good compression and shear properties excellent fatigue and creep properties easy processing with all resins and processing technologies suitable for high temperatures good impact strength | Sandwich structures subjected to high static or dynamic loads, high service and processing temperatures | | √ | √ | ✓ | √ | √ | √ | ✓ |
| high mechanical properties, especially in shear strength and stiffness compatible with all resins and processes chemically and thermally stable low water absorption | Sandwich structures subjected to very high loads, high process or service temperature | | ✓ | ✓ | √ | √ | √ | (✓) | |
| outstanding flexural (bending) strength and stiffness compatible with all resins and processes chemically and thermally stable low water absorption | Ideally suited as a stand-alone panel replacing wood or plywood applications | | ✓ | √ | √ | √ | √ | (✓) | |
| - high impact strength - easily formable (cold and hot) - good fatigue properties - reduced resin consumption thanks to functional surface fleece - good thermal insulation | Sandwich structures and panels subjected to dynamic loads, suitable for automated closed mold processes such as RTM, GMT Ideal for industrial, high-volume sandwich part production | | √ | √ | √ | √ | √ | √ | √ |
| high stiffness and strength to weight ratio good impact strength good temperature performance (not affected by post-curing of skins at 80°C) | Any sandwich structure or panel subjected primarily to static and dynamic loads | | ✓ | ✓ | √ | √ | √ | | √ |
| high stiffness and strength to weight ratio good impact strength high temperature performance (not affected by post-curing of skins at 140°C) | Any sandwich structure or panel subjected to static and dynamic loads which are exposed to high tempera-tures during manufacturing or in service | | ✓ | √ | √ | √ | √ | | ✓ |
| - outstanding strength and stiffness to weight ratio - excellent fire characteristics - very good chemical and thermal resistance (-212° C to +163° C) - ecological product | Sandwich structures subjected to high static and dynamic loads, high temperatures or fire requirements | | ✓ | ✓ | √ | ✓ | √ | √ | |